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646.9703

Job Sheet 205047



Part No: 646.9703

Part Name: Cutter Sub Assembly



Part Weight: 0 lbs

Job Created: 12/27/19

Due Date: 2/21/20

Type: SOLD

Note: DWG 646.9700 REV:H IPP REV:A NEW ISSUE 16-03-07 JLM VERIFIED BY:DD

Ship Via:

Job Qty: 6 pcs

Status: New

Priority: Medium

Job Tracking No:

Created By: Marie Lajeunesse

Description:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Plick Kit	6 pcs		2/21/20	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		DAS 41 JAN 03 2020
							Packaging 1 - 23		3-89
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		



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Container No: S244229



Part: 646.9703
Job No: 205047
Serial No/Batch: S244229
Revision: H
Inspector:
Exp Date:
Instructions:

Date: 01/02/20

120	Small Fab - 2 - B4B	6 pcs	2/21/20	0.00 2.00	Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
					Packaging 1 - 37	
					Small Fab - 1 - B4B	
					Small Fab - 2 - B4B	
					Small Fab - 3 - B4B	
					Small Fab - 4 - B4B	
					Small Fab - 5 - B4B	DAS
					Small Fab - 6 - B4B	41 JAN 03 2020
					Small Fab - 7 - B4B	9-89
					Small Fab - 8 - B4B	
130	QC 5	6 pcs	2/21/20	0.00 0.00	Small Fab - 9 - B4B	
					Small Fab - Various 1 - B4B	
					QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	DAS
					QC 5 - 61	40 JAN 03 2020
					QC 5 - 81	9-89
140	Packaging 3-1 - Stock - B4B	6 pcs	2/21/20	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	DAS
					Packaging 3 - 23 - B4B	84 CCV 013
						9-89

		Packaging 3 - 24 - B4B			
		Packaging 3 - 25 - B4B			
		Packaging 3 - 26 - B4B			
		Packaging 3 - 27 - B4B			
		Packaging 3 - 28 - B4B			
		Packaging 3 - 29 - B4B			
		Packaging 3 - 30 - B4B			
		Packaging 3 - 31 - B4B			
		Packaging 3 - 32 - B4B			
		Packaging 3 - 33 - B4B			
		Packaging 3 - 34 - B4B			
		Packaging 3 - 35 - B4B			
		Packaging 3 - 36 - B4B			
		Packaging 3 - 37 - B4B			
		150 QC 21 - SA	6 pcs	2/21/20	0.00 0.00
QC 21 - SA - 70					
QC 21 - SA - 53					
					JAN 07 2020

Part Op 110 - (Pick Kit)
Descriptions: 120 - (Small Fab) Assemble as per dwg and apply locite 598 on all faying surfaces per note . A/R RTV LOCTITE
598: 5211075 exp. date: 1/21
130 - QC5- Inspect part completeness to step on W/O)
140 - (Identify as per dwg & Stock Location:) ***IDENTIFY AS PER IAW MPP-120***
150 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
646.9711	Blade	12 pcs (2 ea)	110-Packaging 1 - Pick Kit	5229147
646.9713	Body	6 pcs (1 ea)	110-Packaging 1 - Pick Kit	5116376
MS21042L08	Nut	36 Ea (6 ea)	110-Packaging 1 - Pick Kit	5232687
MS27039-08-19	Screw	36 Ea (6 ea)	110-Packaging 1 - Pick Kit	5231293
NAS1149FN832P	Washer (AN960-8)	72 Ea (12 ea)	110-Packaging 1 - Pick Kit	5224538

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	646.9711	12	51	0
	646.9713	6	28	0
	MS21042L08	36	794	0
	MS27039-08-19	36	842	0
	NAS1149FN832P	72	1,652	0

Part Specifications				
Specifications could not be found.				



NCR No. _____		Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Cross tube ☐ Small Fab ☐ Finishing ☐ Skid-tube ☐ Machining ☐ Large Fab ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐		_____			
Date :	Sequence #:	QTY Affected :		MRB (QS1042)		_____					
Description Work Order Deviation				Disposition		_____					
Root Cause Operator Manufacturing Process Equip/Tooling Handling/Preservation Material Product Improvement Process Improvement Human Factors				FAULT CATEGORY							
				Pressure/Forced		Contamination		Power Loss/Surge		Positioned Wrong	
				Bending		Misaligned/off center		Folio/Program		Outside Tolerance	
				Crushing		BOM/Route		Grain Direction		Drawing	
Cracks		Broken/Damage/Defect		Weld		Finish		Part Lost/Missing			
Crimp/Kink/Ripple/Wave/Twist		Incomplete/Unclear Instructions		Wrong Stock Pulled		Out of Sequence		Misread			
Marks/Chatter		Drill Holes		Out of Sequence		Off-set/Set-up					
Mislabeled		Fit/Function									
Other/Details:											
Completed By				Lead hand / Supervisor							
QC / QA Coordinator											